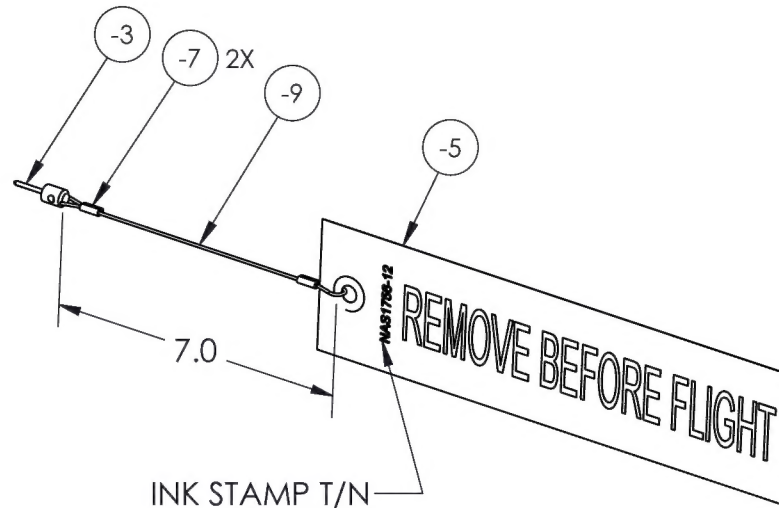


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| REVISIONS | | | | | |
|-----------|---------|-------------------------------------|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | RELEASED FOR PRODUCTION. | 9/29/2015 | RJC | JAG |
| 2 | 15-0343 | DELETED -1 ASSEMBLY QTY WAS 3 IS 1. | 10/29/2015 | DPD | JAG |



INK STAMP T/N

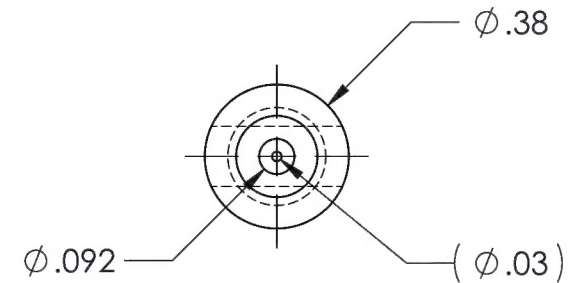
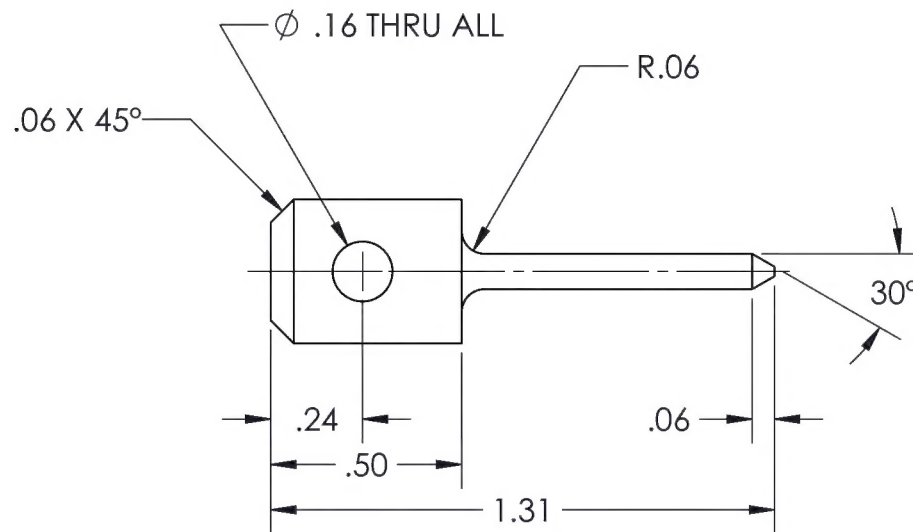
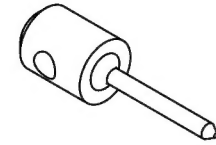
NOTE:
REPLACES BELL 427-201-001-149.

| | |
|---|------------------------------|
| DART AEROSPACE | |
| TITLE CENTERING RIGGING TOOL | |
| DWG NO. RBT400356 | REV 2 |
| MAT'L | DRAWN BY: CLOUGH |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 | APPROVED <i>J Gilbert</i> |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | HEAT TREAT FINISH |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | SPEC |
| SCALE 1:4 | USED ON MODEL BELL 429 |
| DATE 10/2/2015 | SHEET 1 OF 2 |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|----------------------|---------------------|--------------------------------------|-----|
| | | | -3 | 1 | PIN | 4140 Q&T / 4142 Q&T | | 2 |
| | | B/O | -9 | 1 | LANYARD | COATED STEEL | Ø1/16 X 7 (CARR LANE #CL2C) | 1 |
| | | B/O | -5 | 1 | REMOVE BEFORE FLIGHT | NYLON | NAS 1756-12 | 1 |
| | | B/O | -7 | 2 | FERRULE | ALUMINUM | Ø1/16 X 3/8 (MCMaster-CARR #3896T31) | 1 |

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| REVISIONS | | | | |
|-----------|-----|-------------|------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL |
| | | | | APPROVED |



(-3)

PIN

| | |
|--|----------------------------|
| DART AEROSPACE | |
| TITLE CENTERING RIGGING PIN | |
| DWG NO. RBT400356-3 | REV 2 |
| MAT'L 4140 Q&T / 4142 Q&T | DRAWN BY: CLOUGH |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>J. Gilbert</i> |
| .XXX ± .005 | HEAT TREAT RC 35-40 |
| .XX ± .01 | FINISH NICKEL PLATE |
| .X ± .1 | SPEC .0004 - .0006 |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | BELL 429 |
| SCALE 2:1 | DATE 9/29/2015 |
| SHEET 2 OF 2 | |